

Welcome !

Aims of the BBS-Game:

To have fun !



To experience the effects of:

1. quality deviations
2. break downs
3. proper maintenance planning & execution
4. execution of a reliability program
5. changes in the market

Scenario



You have bought a mini steel mill with induction furnaces.

Your Aim is to have

1. a ZERO Work 2DO Balance.
2. a Maximum Bank Balance.

Rulez !



1. You start with a Bank Balance of 100K and an Outstanding Maintenance Work 2DO of 3 shifts.
2. At the start of a shift you throw the dice to land on a happening or opportunity and then cross it out.
3. Work completed @ Shut Downs can be doubled @ 100K/shift extra.
4. During unplanned Break Downs Running Costs still apply !
5. During **planned** Shut downs Running Cost does NOT apply.
6. @ the end of the game Work 2DO is discounted or cashed in @ 200K /shift.
7. Players play two in a group and you are audited by the group next to you.
8. The group with the most profit wins !

Financials:



Your Plant Capacity is:	100 slabs /shift	
You buy slabs @	5K /slab	500K /shift
Running cost is	100K /shift	
You sell coils at	7K /coil	700K /shift
Available Profit :	2K /coil	100K /shift

Maintenance cost is	100K /shift	
Opportunity Cost is	50K /opportunity	

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Final Profit:



Shift 1

Start



This is a normal production day. Your starting Bank Balance is 100K.

Profit for the Shift: :	New Bank Balance :	Work 2DO Balance:
		3

Shift 2

1/2 Shift Shut Down



Profit for the Shift: :	New Bank Balance :	Work 2DO Balance:

Shift 3

Happening ⚡

dice: _ _ _

Profit for the Shift: :	New Bank Balance :	Work 2DO Balance:

Shift 4

Opportunity 😊

dice: _ _ _

Profit for the Shift: :	New Bank Balance :	Work 2DO Balance:

Shift 5

Happening ⚡

dice: _ _ _

Profit for the Shift: :	New Bank Balance :	Work 2DO Balance:

Shift 6

Opportunity 😊

dice: _ _ _

Profit for the Shift: :	New Bank Balance :	Work 2DO Balance:

Shift 7

Opportunity 😊

dice: _ _ _

Profit for the Shift: :	New Bank Balance :	Work 2DO Balance:

Shift 8

Happening ⚡

dice: _ _ _

Profit for the Shift: :	New Bank Balance :	Work 2DO Balance:

Shift 9

Opportunity 😊

dice: _ _ _

Profit for the Shift: :	New Bank Balance :	Work 2DO Balance:

Shift 10

1/2 Shift Shut Down



Profit for the Shift: :	New Bank Balance :	Work 2DO Balance: